Mounting instruction

ECOFLEX® 10, AIRCOM PREMIUM

N-Connector, crimp/solder / Art. Nr.: 7366-A



Required tools:

- 1 x cutter knife
- 1 x Scissors
- 1 x crimping tool
- 1 x crimp insert HEX .429
- 1 x crimp insert HEX .127
- 1 x or soldering station
- 1 x heat gun





Bend the copper braid up at right angles. Score and remove 5 mm of the copper foil and the foamed dielectric with a knife.





Push the cable end prepared in this way into the connector housing as far as it will go (click). Bend the copper braid up at right angles.





Cut off cable tail right-angled. Slide the crimp sleeve and the anti-kink sleeve over the end of the cable. Remove 17mm of the outer jacket with the knife.





Push the inner pin onto the conductor and crimp or solder through the hole.





Cut the copper braid with scissors. Push the sleeve in as far as it will go.





Crimp the crimp sleeve with the crimping tool, This will make the copper braid clamped between the connector housing and the crimp sleeve.





Push the anti-kink hose forward until it hits the edge and heat it up with the heat gun and let it shrink.

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